

5           New patent claims

- 10           1.   Moulded decorative film (1) which can be foam-backed, is to be used in vehicle interiors and has in the penetration area of an airbag a break line predetermined by a cross-sectional weakness, the cross-sectional weakness being a notch (2') closed by the material of the decorative film (1) on the side remote from the foam backing,
- 15           characterised in that the side of the notch facing the foam backing is closed at the surface by a welded region (5') of an outer layer, consisting of thermoplastic material, of the decorative film.
- 20           2.   Decorative film according to claim 1, characterised in that the cross-sectional weakness is a continuous internal notch (2') following the course of the break line at least partially.
- 25           3.   Decorative film according to claim 1, characterised in that the cross-sectional weakness is a row of a large number of individual internal notches following the course of the break line at least partially.
- 30           4.   Decorative film according to at least one of claims 1 to 3, characterised in that it is a thermoplastic plastics material skin (1) produced by thermoforming or form-sintering.
- 35           5.   Decorative film according to at least one of claims 1 to 3, characterised in that it is a thermoplastic plastics material skin (1) produced by an injection, casting or spraying process.

6. Decorative film according to at least one of claims 1 to 3, characterised in that the decorative film is constructed of at least two layers, at least the layer (1') disposed on the side which can be foam-backed consisting of thermoplastic material.